

NOTES

- THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 6mm HOLD DOWN PLATE AND 7 - 22.23mm Ø BOLTS WITH NUTS AND WASHERS.
- THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 250. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A507 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291M. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 22.23mm Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A507. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

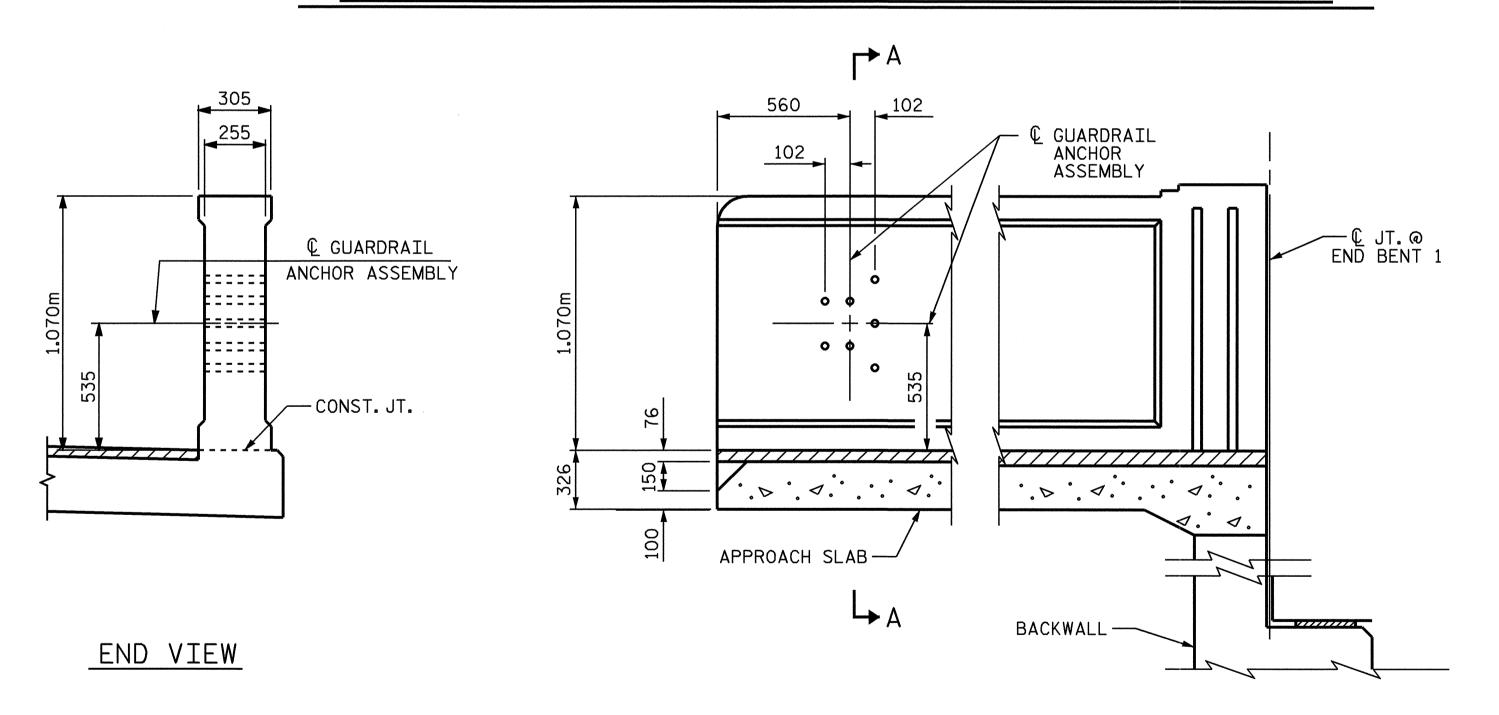
THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE RAIL TO CLEAR ASSEMBLY BOLTS.

THE 32mm Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

GUARDRAIL ANCHOR ASSEMBLY DETAILS

32mm Ø HOLE (TYP.) —

SECTION A-A



D TNIOL J € JOINT @ END BENT 1 END BENT 2

SKETCH SHOWING POINTS OF ATTACHMENTS

▲ DENOTES GUARDRAIL ANCHORAGE REQUIRED.

PROJECT NO. B-2583 MADISON COUNTY STATION: 12+21.750 -L-

SHEET 12 of 14

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD

GUARDRAIL ANCHORAGE DETAILS FOR CLASSIC CONCRETE BRIDGE RAIL

REVISIONS						SHEET NO.
0.	BY:	DATE:	NO.	BY:	DATE:	S-66
			3			TOTAL SHEETS
2			4			112

PLAN

LOCATION OF GUARDRAIL ANCHOR AT END POST

ASSEMBLED BY : T.A. HARRIS

DATE: 8/24/04 DATE: 8/31/04 CHECKED BY : K. P. SEDAI DRAWN BY : EEM 6/94 REV.8/16/99 RWW/LES REV.10/17/00 RWW/LES REV.5/7/03 RWW/JTE ELEVATION